

## Under Review Notification

**Raised By:** Alex Pharand

**Product #:** D117-762

**Date:** 13.08.07

**Product Name:** SKIDTUBE INSTALLATIONS

Part Number	Drawing/Document	"Y" or "N" Required								Instructions
		HOLD SHIPMENT	Red Tag/Quarantine Stock	Advise customers	Stop Production	Re-Work Stock	IPP Under Review	Blue File Under Review	ECN # Required	
D4766-041	SKIDTUBE ASSEMBLY	Y	Y	N/A	N	N	N	N	595	CONTINUE PRODUCTION PER D4766 PB1
D4686-1	SPACER	N	Y	N/A	Y	N	Y	N	595	CONTINUE PRODUCTION PER D4786 PB1

**Description of issue:**  
 END CAP ON FORWARD END OF SKIDTUBE WAS CHANGED AS A RESULT OF FIT ISSUES  
  
 PRODUCTION OF AFFECTED PARTS MAY CONTINUE TO REV PB1 DRAWINGS

**Distribution:**

General Manager Production Manager Director Quality Assurance Design Manager	Chief Engineer Engineering Project Managers Engineering Clerk Marketing
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## Under Review Notification

**Raised By:** Alex Pharand

**Product #:** D117-762

**Date:** 13.07.11

**Product Name:** SKIDTUBE INSTALLATIONS

Part Number	Drawing/Document	"Y" or "N" Required								Instructions
		HOLD SHIPMENT	Red Tag/Quarantine Stock	Advise customers	Stop Production	Re-Work Stock	IPP Under Review	Blue File Under Review	ECN # Required	
D4682-1/-041	WEARPLATE ASSY	Y	Y	N/A	N	N	N	N	595	SCRAP PARTS AND MAKE TO REV PB1
D4769-1/-041	WEARPLATE ASSY	Y	Y	N/A	N	N	N	N	595	SCRAP PARTS AND MAKE TO REV PB1
D4771-1/-041	WEARPLATE ASSY	Y	Y	N/A	N	N	N	N	595	SCRAP PARTS AND MAKE TO REV PB1
D4773-1/-041	WEARPLATE ASSY	Y	Y	N/A	N	N	N	N	595	SCRAP PARTS AND MAKE TO REV PB1
D4772-1/-041	WEARPLATE ASSY	Y	Y	N/A	N	N	N	N	595	SCRAP PARTS AND MAKE TO REV PB1
D4764-1/-5	WEARPLATE ASSY	Y	Y	N/A	N	N	N	N	595	SCRAP PARTS AND MAKE TO REV PB1
D145-762-XXX	SEE DESCRIPTION	Y	Y	N/A	N	N	N	N	595	SEE DESCRIPTION

**Description of issue:**

WEARPLATE DESIGN CHANGE AND BUSHING DESIGN CHANGE. PREVIOUSLY MADE PARTS @ REV A ARE DIFFCULT TO INSTALL AND ARE SCRAP.

AFFECTED TOP LEVEL KITS INCLUDE: D145-762-013/-053/-113/-153/-015/-055/-115/-155, DO NOT SHIP WITH ANY WEARPLATE MADE FROM REV A DRAWINGS.

PRODUCTION OF AFFECTED PARTS MAY CONTINUE TO REV PB1 DRAWINGS

**Distribution:**

General Manager  
Production Manager  
Director Quality Assurance  
Design Manager

Chief Engineer  
Engineering Project Managers  
Engineering Clerk  
Marketing

## Under Review Notification

**Raised By:** Alex Pharand

**Date:** 13.05.23

**Product #:** D117-762

**Product Name:** Skidtube

Drawing/Kit Number	Drawing/Kit Description	Quantity on Hand (Stock)	Quantity on Order (Production)	Quantity Allocated (Customer Order)	HOLD SHIPMENT	Red Tag/Quarantine Stock	Advise customers	Stop Production	Re-Work Stock	IPP Under Review	Blue File Under Review	ECN #	Instructions
D4680	Skidtube							X				595	scrap & replace affected parts
D4772	Wearplate Assy												Wrong part number called up on dwg
D4773	Wearplate Assy												Wrong part number called up on dwg

**Description of issue:**

Dimension 111.2 on dwg D4680 sheet 3 should be 111.7. The erroneous shorter length results in interference between the most forward D4753-1 Doubler and the forward cap through holes. Forward skidtube cap should be D2965-3. Continue production with new D4680 drawing at PB1.

D4772 & D4773 called up wrong part number, D4682-3 should be D4682-9, continue production with new D4772/D4773 drawings at Rev. PB1

**Distribution:**

General Manager  
Production Manager  
Director Quality Assurance  
Design Manager  
Chief Engineer

Production Engineering Coordinators  
Quality Assurance Coordinator  
Quality Control Coordinator  
Order Processing  
Customer Technical Support

Engineering Project Managers  
Engineering Clerk  
Marketing

## Under Review Notification

**Raised By:** Alex Pharand

**Product #:** D117-762

**Date:** 13.10.02

**Product Name:** SKIDTUBE INSTALLATIONS

Part Number	Drawing/Document	"Y" or "N" Required								Instructions
		HOLD SHIPMENT	Red Tag/Quarantine Stock	Advise customers	Stop Production	Re-Work Stock	IPP Under Review	Blue File Under Review	ECN # Required	
D4768-1	WEB	Y	Y	N/A	N	N	Y	Y	595	CONTINUE PRODUCTION PER D4768 PB2

**Description of issue:**

D4768-1 NEEDS TO BE LENGTHENED AS A RESULT OF MACHINERY REQUIREMENTS AT DART . REV PB2 IS THE CURRENT REVISION AS OF (13.10.02), AT THIS POINT THE FLOAT SKIDTUBE CANNOT BE BENT WITHOUT BUCKLING. SEE ENGINEERING BEFORE CREATING WORK ORDERS FOR D4768-1.

D4768-1 IS PART OF THE D145-762-013/-113 FLOAT SKIDTUBES AND SHOULD NOT BE SHIPPED.

**Distribution:**

General Manager Production Manager Director Quality Assurance Design Manager	Chief Engineer Engineering Project Managers Engineering Clerk Marketing
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